**INDION® Lamella Clarifier**

*The big advantage of being small*

The INDION lamella clarifier provides an effective answer for the clarification of water and waste water.

The lamella clarifier achieves solid-liquid separation by directing the liquid between a series of inclined plates called lamellas. The settling surface of each plate is equivalent to its horizontal projection. Lamellas are normally spaced approx. 50 mm apart, with the result that large settling surfaces are concentrated within a relatively small floor area.

Stacking the inclined plates results in the separator having up to ten times the clarification area of a conventional circular settling tank occupying the same floor space. In other words, for the same liquid flow, the lamella clarifier would occupy 1/10th of the floor area of a conventional clarifier.

A number of standard sizes are available, sizes designated by the settling area. The capacity for each size depends on the type of solid being separated and can be determined experimentally using settling tests.

**Salient Features**

- **Flow entry**: The flow enters from both sides of the plate. Distribution and entry velocities are minimum to optimise the hydraulic flow regime, resulting in full plate utilisation, maximum efficiency and better effluent quality.

- **Weir take-off**: A weir launder provides an effective weir length. The weir has orifices on either side of each plate.

- **Removable plates**: Individual plates are easily removable even during operation, making the unit very simple to maintain, without shutdown. The design offers flexibility to handle changes in influent characteristics.

- **Hopper arrangement**: Several options are available for sludge storage. The standard arrangement is a hopper bottom with a structural support frame. A second option is to mount the lamella clarifier on top of a thickener in order to achieve a higher solids concentration, while providing a large sludge volume.

**Advantages**

- The design ensures laminar, stable flow and excellent effluent quality
- Modular design
- Occupies 1/10th of space required by conventional clarifiers
- No moving parts, easy to maintain
- Material of construction can be steel or concrete depending on size
- The plates can be lifted easily and cleaned without operation shutdowns
Applications

- Ash/scrubber waste treatment
- Brine clarification
- Clarification of water
- Coal and other mineral separation
- Filter backwash water recovery
- Food and dairy processing and waste treatment
- Iron removal
- Metal hydroxides separation
- Mill scale separation
- Municipal water and waste treatment
- Phosphorous acid waste treatment
- Plating and finishing waste treatment
- Semi-conductor process waste treatment

These are the major applications. However, lamella clarifiers can be used in almost every industry for solid-liquid separation.

Installation in India of 2 x 100% lamella clarifiers with flocculation tanks. Each clarifier is rated for a maximum flow of 240 m³/h

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd. maintains a policy of continuous development and reserves the right to amend the information given herein without notice. Please contact our regional / branch offices for current product specifications.

ION EXCHANGE (INDIA) LTD.

Corporate Office
Ion House, Dr. E. Moses Road,
Mahalaxmi, Mumbai 400 011
Tel: +91 22 3989 0909 | Fax: +91 22 2493 8737
E-mail: ieil@ionexchange.co.in

International Division
R.-14, T.T.C MIDC, Thane - Belapur Road,
Rabale, Navi Mumbai 400 701
Tel: +91 22 3989 0909 / 3913 2400 | Fax: +91 22 2769 7918
E-mail: export.sales@ionexchange.co.in

OFFICES

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<tr>
<td>Chennai</td>
<td>+91 44 3989 0909</td>
<td>+91 44 2815 3361</td>
<td><a href="mailto:checro@ionexchange.co.in">checro@ionexchange.co.in</a></td>
</tr>
<tr>
<td>Delhi</td>
<td>+91 11 3989 0909</td>
<td>+91 11 2577 4837</td>
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<td><a href="mailto:calcro@ionexchange.co.in">calcro@ionexchange.co.in</a></td>
</tr>
<tr>
<td>Vashi</td>
<td>+91 22 3989 0909</td>
<td>+91 22 2788 9839</td>
<td><a href="mailto:mumcro@ionexchange.co.in">mumcro@ionexchange.co.in</a></td>
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<td>Bhubaneswar</td>
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<td>+91 674 326 9525</td>
<td><a href="mailto:bbsr@ionexchange.co.in">bbsr@ionexchange.co.in</a></td>
</tr>
<tr>
<td>Chandigarh</td>
<td>+91 172 274 5011</td>
<td>+91 172 274 4594</td>
<td><a href="mailto:delcro@ionexchange.co.in">delcro@ionexchange.co.in</a></td>
</tr>
<tr>
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<td>+91 40 3066 3101</td>
<td>+91 40 3066 3104</td>
<td><a href="mailto:hydrcro@ionexchange.co.in">hydrcro@ionexchange.co.in</a></td>
</tr>
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<td>+91 522 2335 422</td>
<td>+91 11 2577 4837</td>
<td><a href="mailto:lka_general@ionexchange.co.in">lka_general@ionexchange.co.in</a></td>
</tr>
<tr>
<td>Vadodara</td>
<td>+91 265 302 7489</td>
<td>+91 265 235 2932</td>
<td><a href="mailto:brdcro@ionexchange.co.in">brdcro@ionexchange.co.in</a></td>
</tr>
<tr>
<td>Visakhapatnam</td>
<td>+91 891 324 6253</td>
<td>+91 891 257 2007</td>
<td><a href="mailto:sales.vizag@ionexchange.co.in">sales.vizag@ionexchange.co.in</a></td>
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www.ionindia.com